

5203 Aeropark Dr., Houston, TX 77032 USA Tel: (832)-957-3200 Email: sales@vikingpt.com

Coil Tubing Power Section

168 56 23

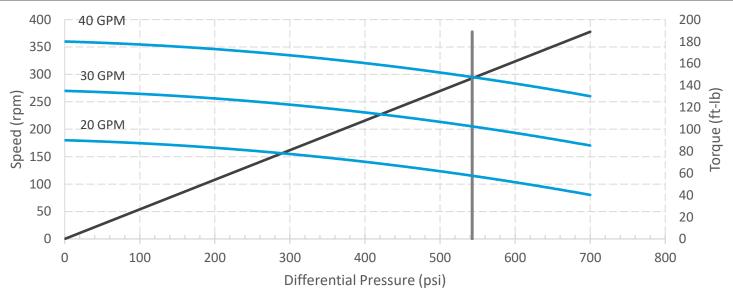
1.68" OD 5/6 Lobes 2.3 Stages

Rotor Specification						
Overall Length	55.00 in.					
Contour Length	51.00 in.					
Head Length	4.00 in.					
Head Diameter	1.00 in.					
Major Diameter	1.063 in.					
Eccentric	0.076 in.					
Material	17-4 PH					
Weight	11 lbs.					
Thread Form	Contact Factory					

Stator Specification						
Overall Length	60.00 in.					
Contour Length	52.00 in.					
Tube O.D.	1.68 in.					
Tube I.D.	1.37 in.					
Cutback (Band / Non-Band)	4.00 / 4.00 in.					
Stages	2.3					
Material	4140 HT					
Weight	14 lbs.					
Thread Form	Contact Factory					

Downhole Performance Specifications				Dyno Performance
Torque Slope	0.27 ft-lbs/psi	Max Diff. Pressure	540 psi	540 psi
Flow Range	20 - 40 gpm	Max Torque	150 ft-lbs	120 ft-lbs
Speed Range	180 - 360 rpm	Speed (Max Diff. & Flow)	295 rpm	253 rpm
Rotation	9.001 rev/gal	Max HP	10 hp	5 hp
Off-Bottom Pressure	60 psi	Stall Diff. Pressure	850 psi	
		Stall Torque	230 ft-lbs	

Elastomer Performance						
	007			VPX		
	٦	Temperature Slope(0.000095 in/°F	Temperature Slope 0.000116 in/°F		00116 in/°F
	Minor	Nominal Fit		Minor	Nominal Fit	
1.0 Undersize						
Standard	0.909	0.002		0.916	-0.005	
0.5 Oversize						
1.0 Oversize						
1.5 Oversize						
2.0 Oversize						



Power section performance curves are for reference only. Actual performance will vary with different downhole conditions and rotor/stator fits. If operated above the optimal differential pressure, stator life will be reduced. Optimal load power calculation is based on maximum RPM and optimal load torque. Information contained in this document is subject to change without notice.



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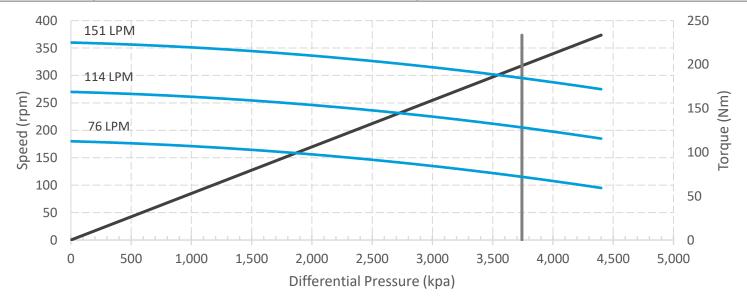
1.68" OD 5/6 Lobes 2.3 Stages

Rotor Specification						
Overall Length	1397.0 mm					
Contour Length	1295.4 mm					
Head Length	101.6 mm					
Head Diameter	25.40 mm					
Major Diameter	27.00 mm					
Eccentric	1.93 mm					
Material	17-4 PH					
Weight	5 kgs					
Thread Form	Contact Factory					

Stator Specifi	ication
Overall Length	1524.0 mm
Contour Length	1320.8 mm
Tube O.D.	42.7 mm
Tube I.D.	34.8 mm
Cutback (Band / Non-Band)	101.6 / 101.6 mm
Stages	2.3
Material	4140 HT
Weight	6 kgs
Thread Form	Contact Factory

Downhole Performance Specifications				Dyno Performance
Torque Slope	0.05 Nm/kPa	Max Diff. Pressure	3723 kPa	3723 kPa
Flow Range	76 - 151 lpm	Max Torque	203 Nm	163 Nm
Speed Range	180 - 360 rpm	Speed (Max Diff. & Flow)	295 rpm	253 rpm
Rotation	2.3778 rev/liter	Max HP	7 kW	4 kW
Off-Bottom Pressure	414 kPa	Stall Diff. Pressure	5861 kPa	
Stall Torque			312 Nm	

Elastomer Performance						
	007			VPX		
	Te	emperature Slope	e 0.004343 mm/°C	Temperature Slope 0.005304 mm/°C		/°C
	Minor	Nominal Fit		Minor	Nominal Fit	
1.0 Undersize						
Standard	23.09	0.05		23.27	-0.13	
0.5 Oversize						
1.0 Oversize						
1.5 Oversize						
2.0 Oversize						



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